

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in this Application:

Listing of Claims:

1. (Currently amended) A method for producing a cushion material composed of a resin molded article having a spring structure having a three-dimensional structure with voids at a predetermined bulk density comprising the steps of:

forming the three-dimensional structure by contacting, entwining, and gathering adjacent ones of random loops or curls of solid and/or hollow filaments made from a thermoplastic resin;

placing the three-dimensional structure within a cavity of a female die made from concrete;

heating at least the female die to a temperature sufficiently high to soften the three-dimensional structure within the cavity of the female die;

setting a volume of the cavity of the female-die to accommodate a stroke of a male-die in a translation into the cavity, said stroke being a distance of the translation of said male-die into said cavity to a position between a minimum stroke closest to a top of said cavity and a maximum stroke, said maximum stroke being at a deep level within said cavity closest to a bottom thereof;

adjusting a thickness of the three-dimensional structure by said translation of the male die while removably engaged with a base adapted for permanent attachment to said three-dimensional structure, into the cavity of the female die for a said stroke equal to or less than said maximum stroke;

compressing the three-dimensional structure between said base and said bottom of said cavity into a shape corresponding with a shape of said base and [[to]] a thickness corresponding to the length of the stroke of the male-die into the female-die; and

hardening the three-dimensional structure by a cooling thereof.

2. (Previously presented) A method as described in claim 1, wherein superfluous edges of the three-dimensional structure protruded outside between the two mating dies are cut

with a heat cutter so that the edges are cut out and open ends of edge filaments are fused together.

3. (Canceled).
4. (Canceled).
5. (Canceled).
6. (Canceled).
7. (Canceled).
8. (Canceled).
9. (Canceled).
10. (Canceled).
11. (Canceled).
12. (Canceled).